



ALMA MATER STUDIORUM
UNIVERSITÀ DI BOLOGNA
DIPARTIMENTO DI MEDICINA SPECIALISTICA
DIAGNOSTICA E SPERIMENTALE

POLICLINICO DI
SANT'ORSOLA

SERVIZIO SANITARIO REGIONALE
EMILIA-ROMAGNA
Azienda Ospedaliero - Universitaria di Bologna

New in **D** Drugs Hematology

President: Pier Luigi Zinzani

Co-President: Michele Cavo

**Bologna,
Royal Hotel Carlton**

May 18-20, 2022

BOLOGNA BOLOGNA, ROYAL HOTEL CARLTON

DISCLOSURES: PROF. WOJCIECH JURCZAK, M.D., PH.D.

ADVISORY BOARDS : Astra Zeneca, Beigene, Janssen, Sandoz

RESEARCH FUNDING: Astra Zeneca, Bayer, Beigene, Celltrion, Hutchmed, Janssen, Sandoz, TG Therapeutics,

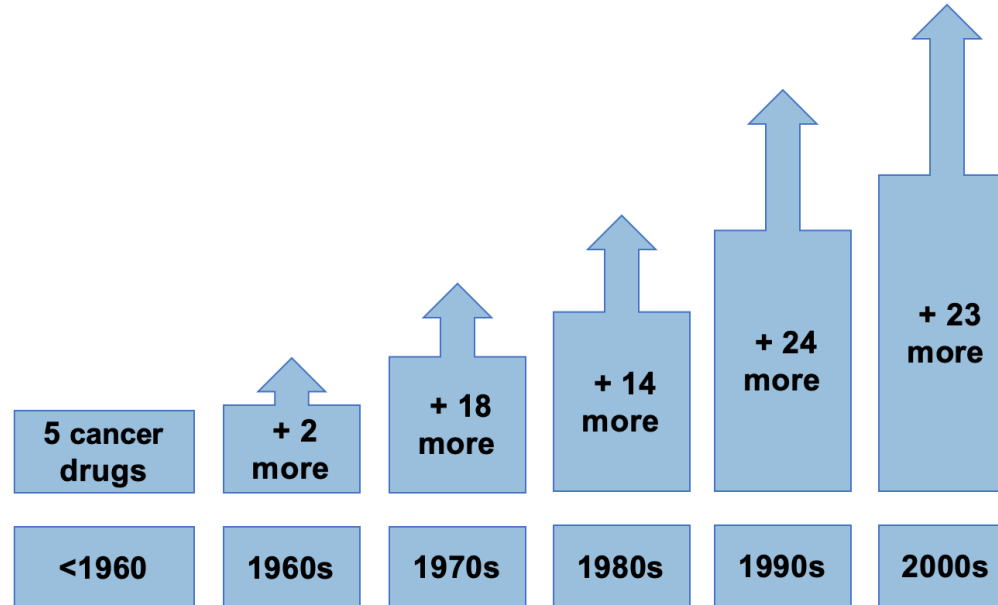




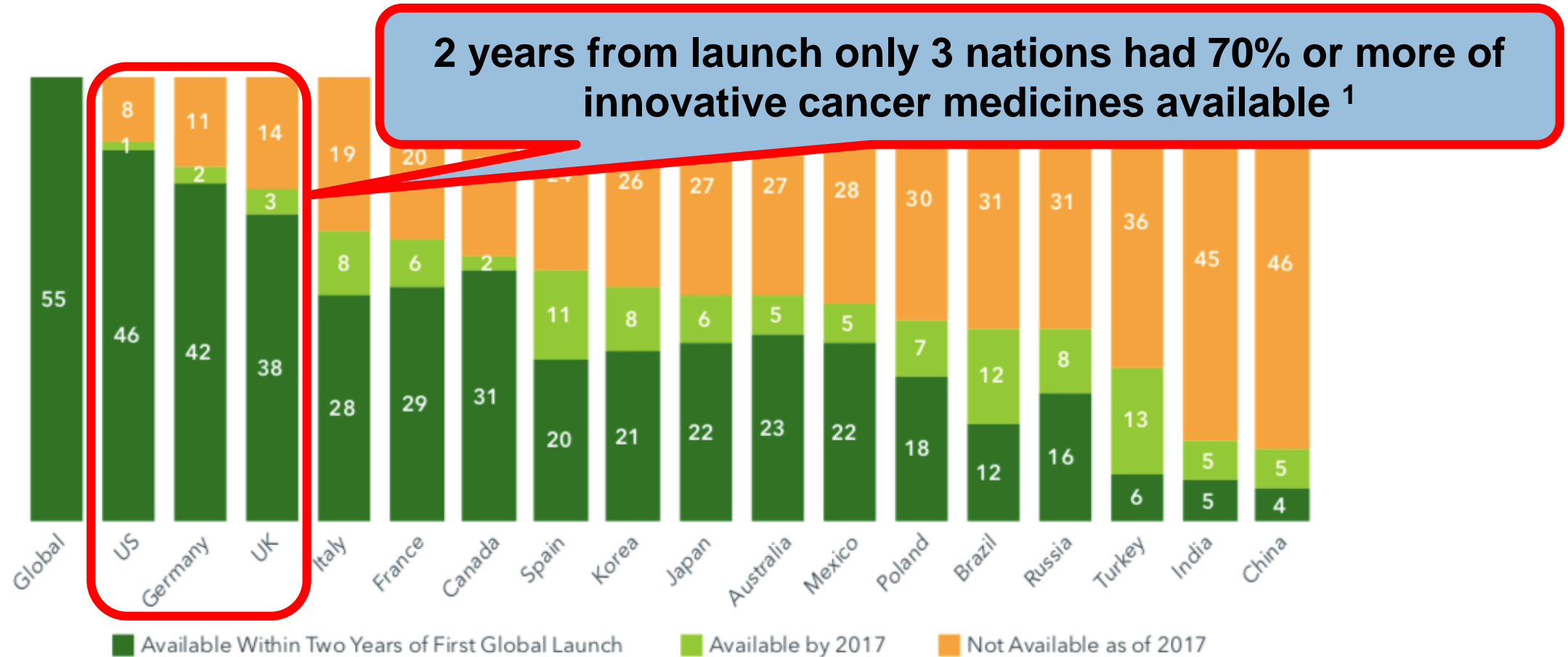
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Rituximab Biosimilars

The number of available anti-neoplastic agents increases



The access to modern medical technologies is delayed



Ref: [1]. Stott K. Pharma's broken business model: An industry on the brink of terminal decline. Endpoints news, November 28, 2017. <https://endpts.com/pharmas-broken-business-model-an-industry-on-the-brink-of-terminal-decline/>. Accessed March 7, 2019

Effective drugs

..... are those we may afford



More **affordable** medicines: generics and biosimilars

Small molecule → **Generic**

i.e. Acetylsalicylic acid - 21 atoms

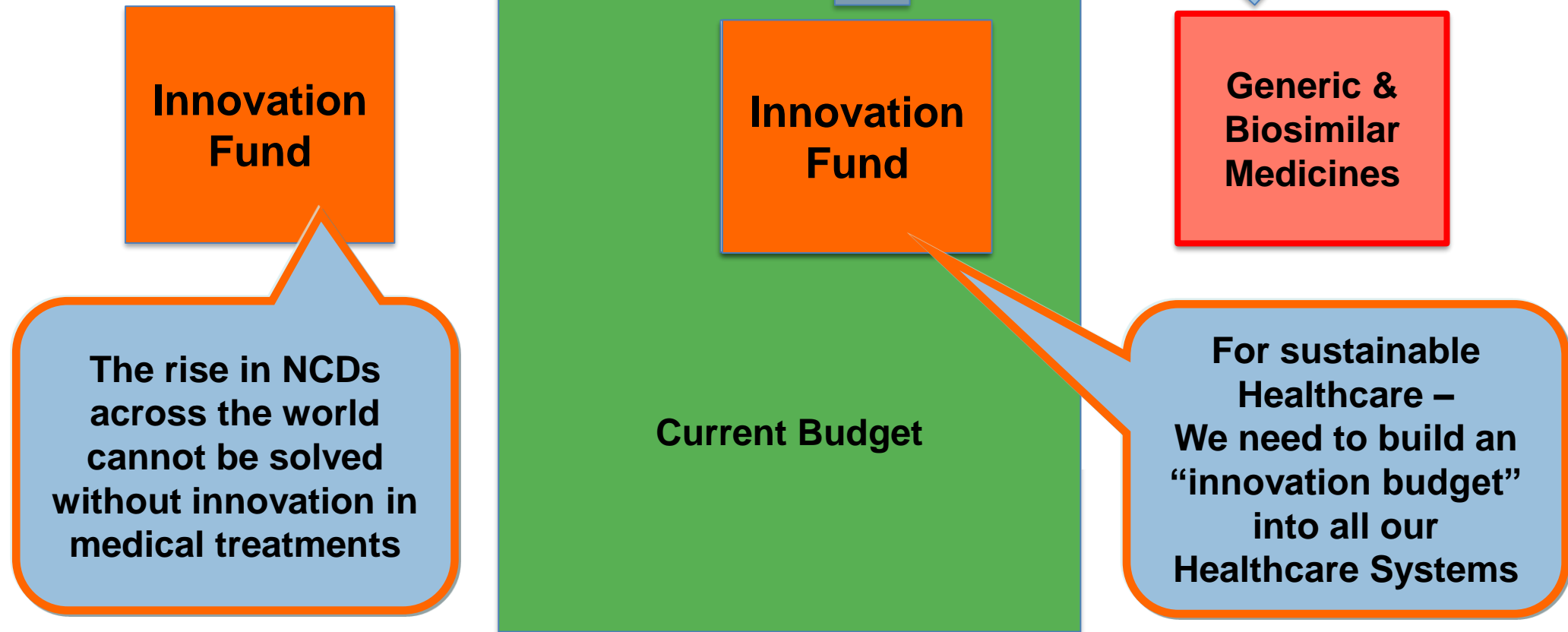
Biological drug → **Biosimilar**

i.e. IgG1 antibody > 20,000 atoms

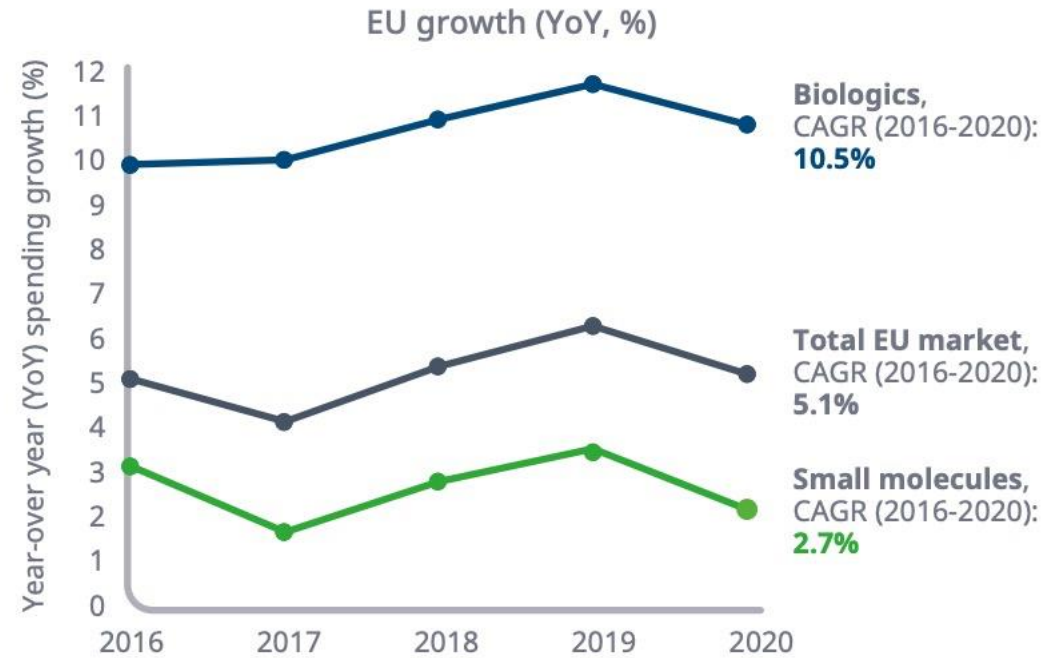
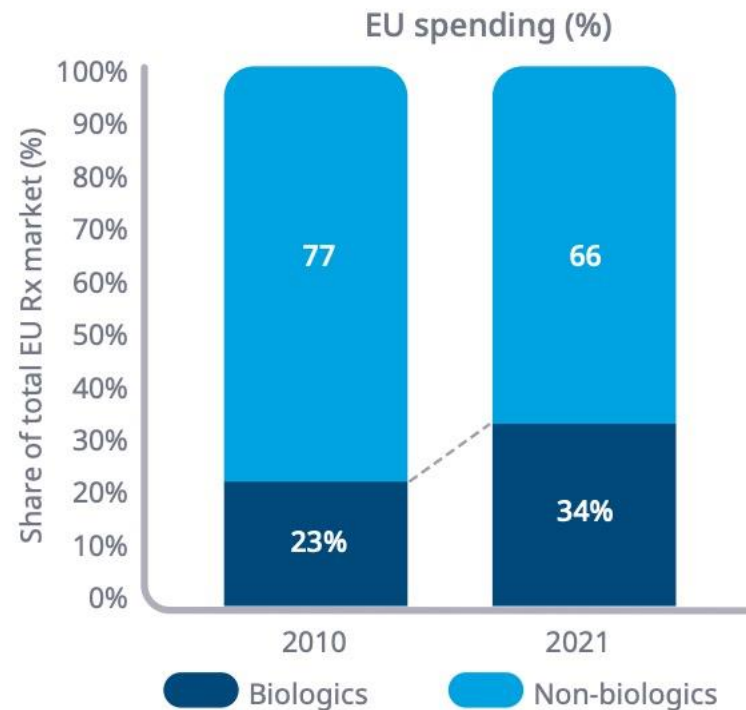
Low	Molecular weight	High
Simple, low potential for variation	Structure	Complex, high potential for variation
Chemical method producing identical molecules	Synthesis	Biological method producing highly similar proteins
All attributes	Matches reference medicine in terms of	Efficacy, PK/PD, safety and immunogenicity, as demonstrated by comprehensive preclinical and clinical comparability programme

The best way to accommodate Innovation Fund

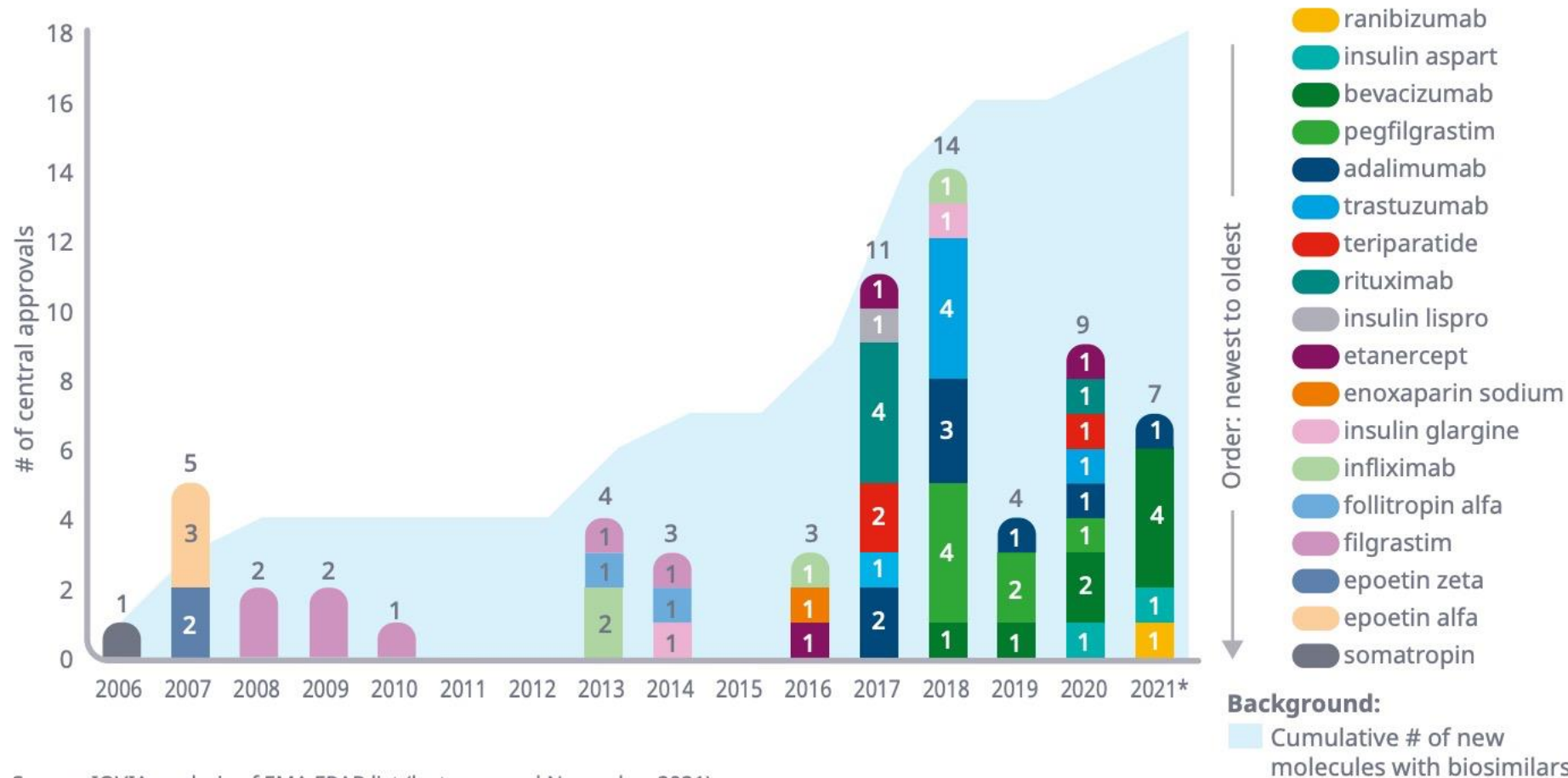
- We need to create a budget to expand access to innovation



The importance of biologics within the European pharmaceutical market



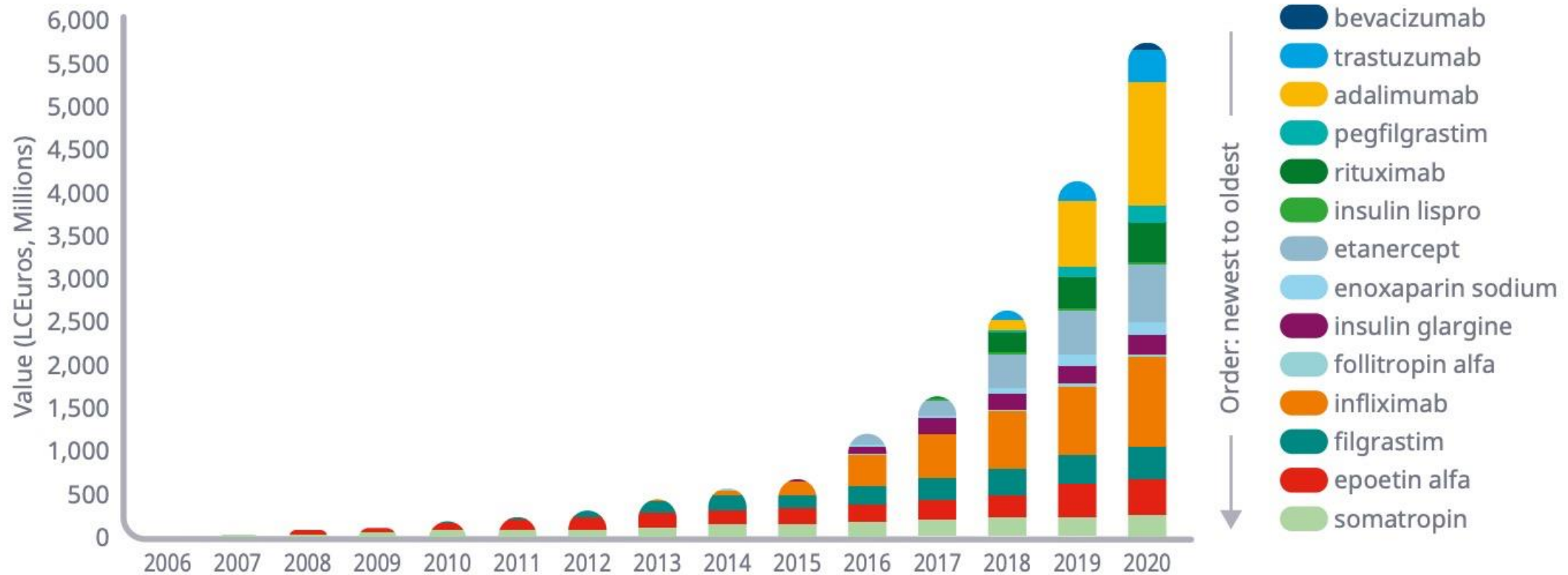
Biosimilars approved in Europe



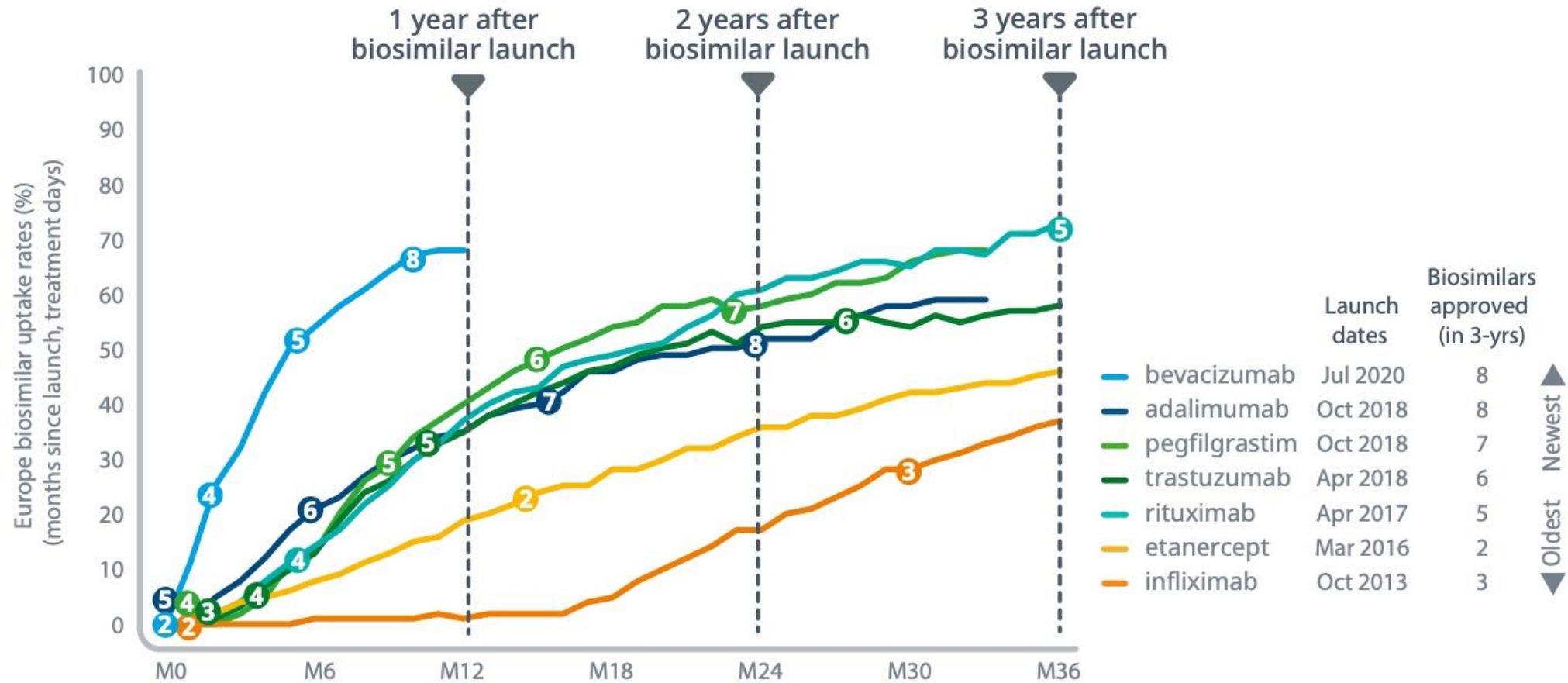
Source: IQVIA analysis of EMA EPAR list (last accessed November 2021)

Yearly savings from biosimilar competition

Cost for post-biosimilar volume at pre-biosimilar list prices



Increasing biosimilar uptake



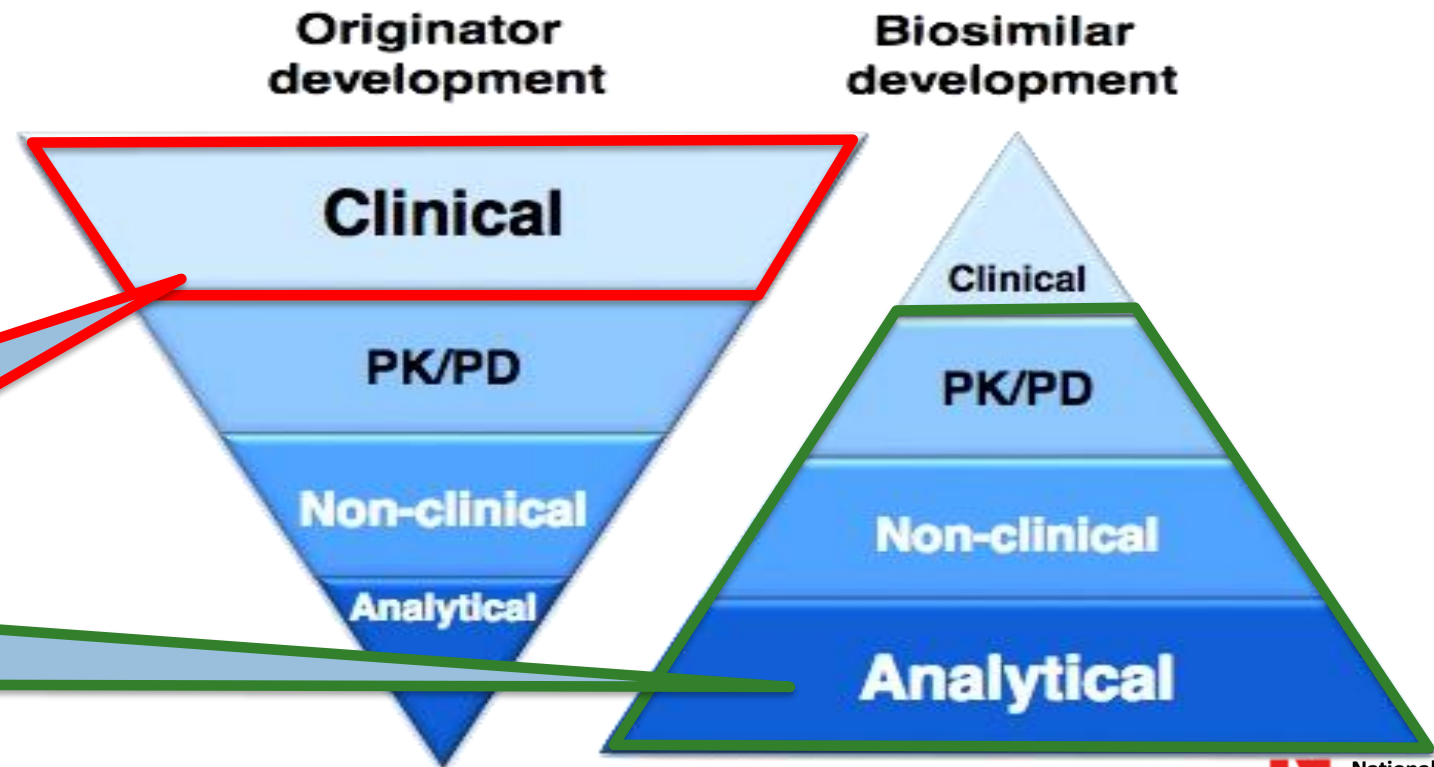
Approval of originator drugs and biosimilars is different

Physicians want big clinical trial data

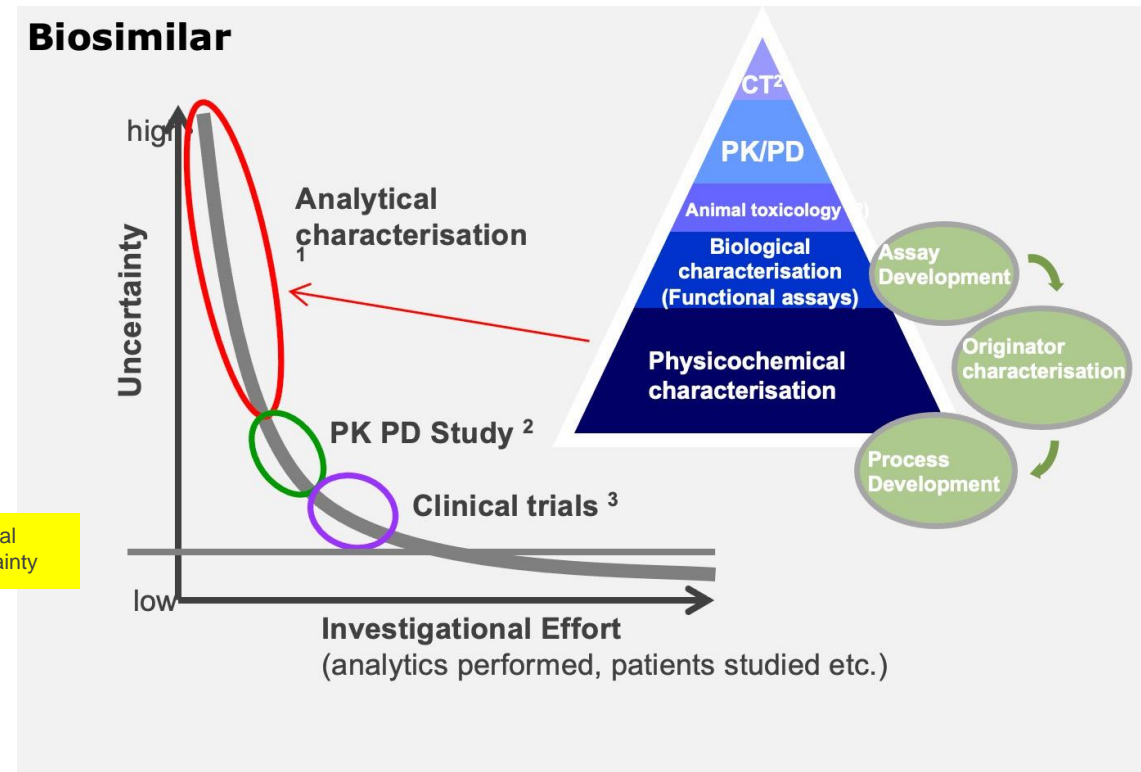
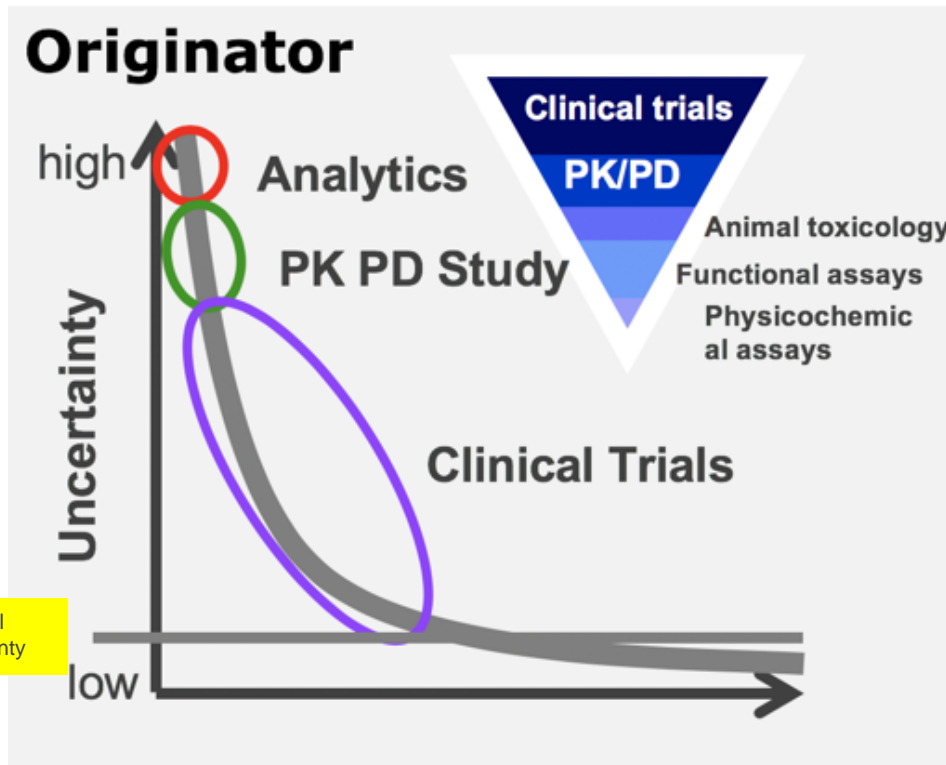
Pharmacists want pharmacological data: analytics, PK, PD & immunogenicity studies

The best way to discover clinical difference for a new drug or indication

The best way to discover that versions of the same drug are not similar



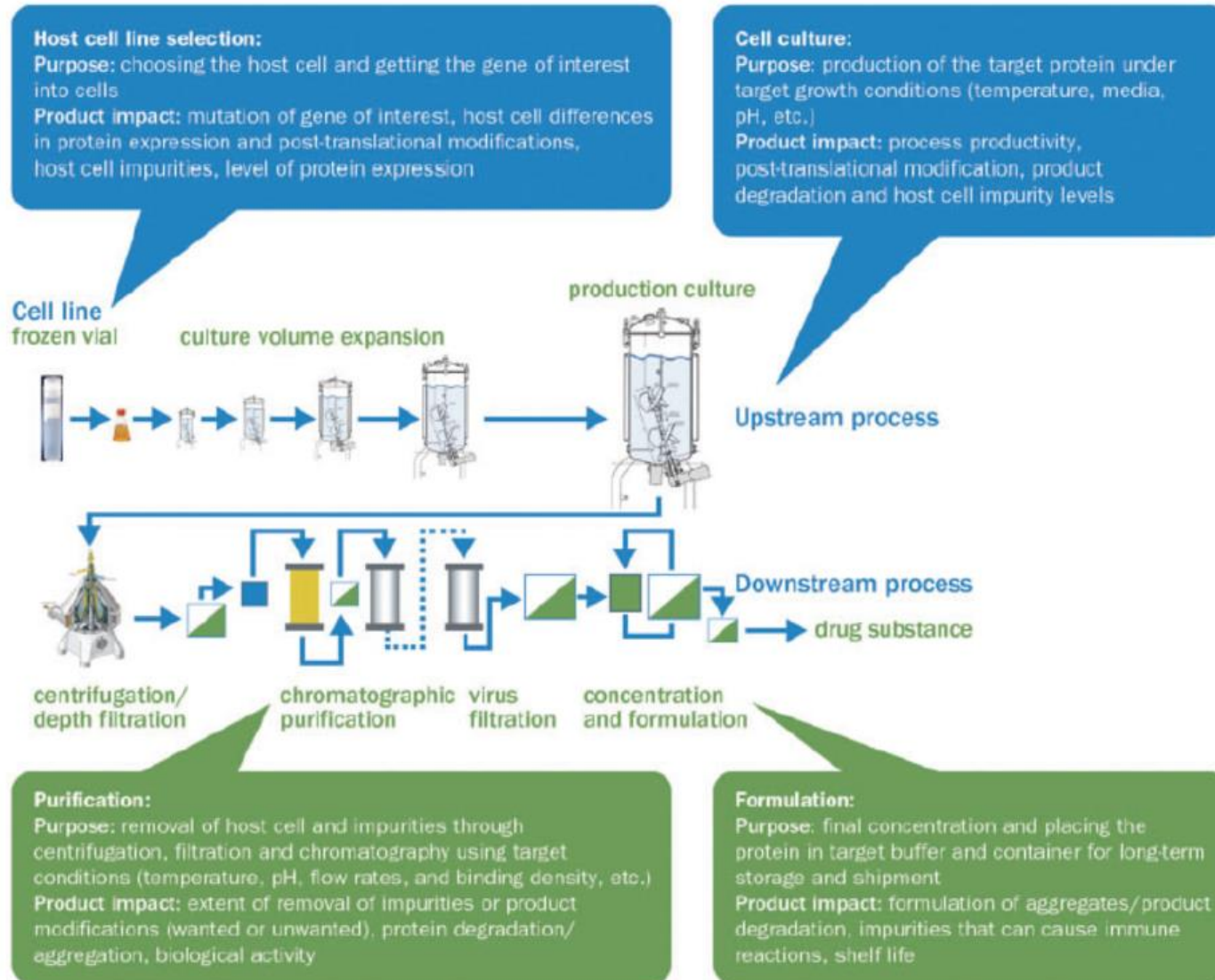
Approval of originator drugs and biosimilars is different



Key considerations for Phase III trial designs

	Originator	Biosimilar
Patient population	Any	Sensitive and homogeneous
Clinical design	Superiority versus standard of care	Comparative versus innovator (therapeutic equivalence studies)
Study endpoints	Clinical outcomes data (OS & PFS) or accepted/established surrogates	Pharmacokinetic and Pharmacodynamic markers; objective response rate (RR)
Safety	Acceptable risk/benefit profile versus standard of care	Similar safety profile to innovator
Immunogenicity	Acceptable risk/benefit profile versus standard of care	Similar immunogenicity profile to innovator
Extrapolation	Not allowed	Possible if justified

Manufactured Biologics is a complicated process



Minor changes :

- i.e. - personnel glove manufacturer

Major changes:

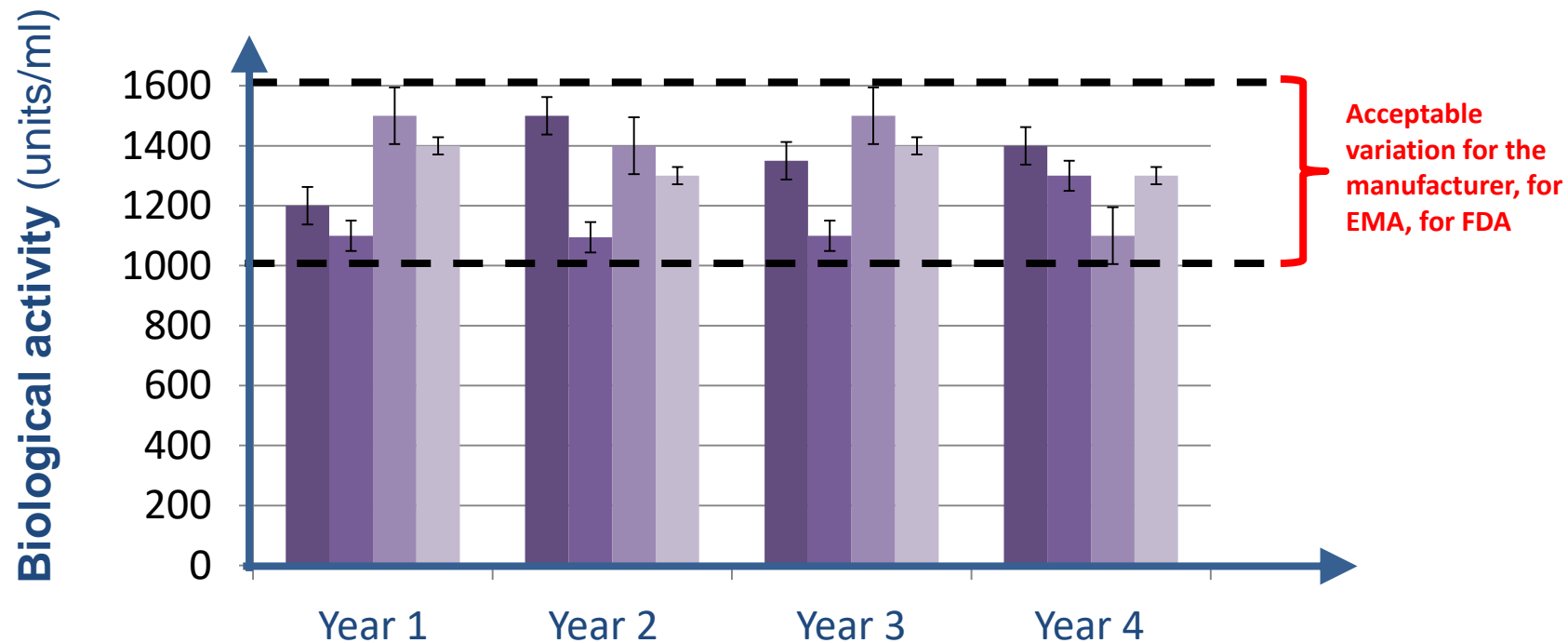
- i.e. – filter manufacturer

Critical changes:

- i.e. – moving to different plant
- i.e. – changing the cell line

Biologicals Are Similar But Not Identical

“Nonidenticality” is a normal principle in biotechnology.
No batch of any biologic is “identical” to the others.



No batch of any biological is identical to the others

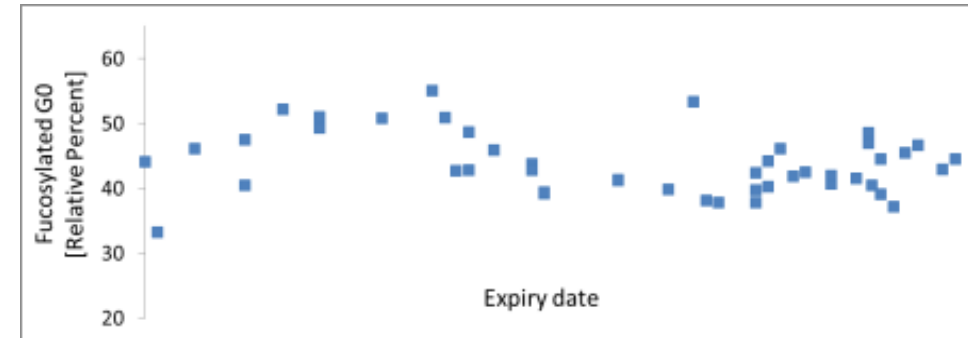
Batch-to-batch

- Non-identity is a normal principle in glycosylated proteins
- No batch of any biologic is 'identical' to the other batches
- Variability is tightly controlled within acceptable limits

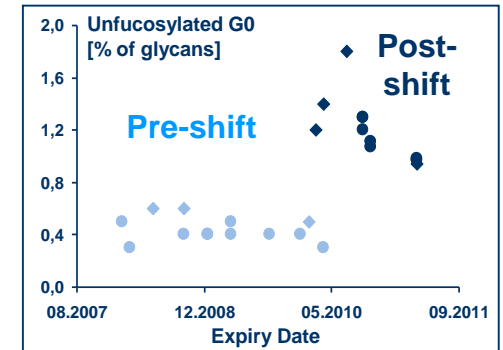
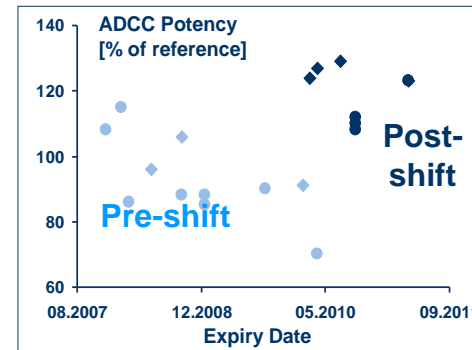
Manufacturing changes

- Manufacturing changes are made frequently
- Differences in attributes can be larger than batch-to-batch variability
- Such changes are stringently controlled by regulators and approved only if they do NOT lead to clinically meaningful differences

Variability of major glycan variant in commercial mAb

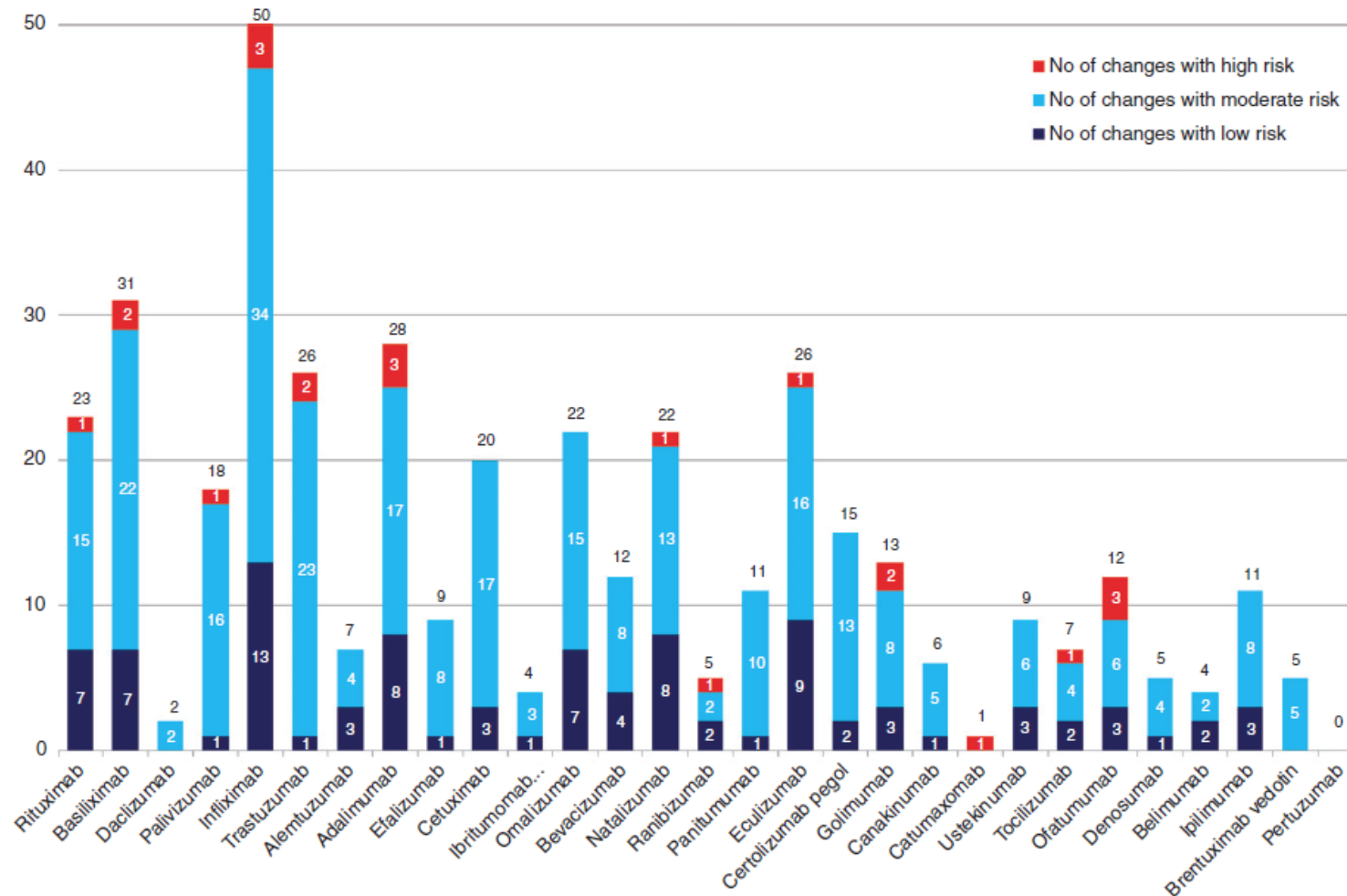


Variability of rituximab reference medicine before and after manufacturing change



Schiestl M, et al. *Nat Biotechnol.* 2011;29:310–2

Companies may change their manufacturing processes multiple times after approval , which can impact analytical variability



How similar are biosimilars and their reference medicines in biochemical structure?



Amino acid sequence
Primary Sequence

Identical



Folding
Secondary, tertiary, quaternary structure

Indistinguishable



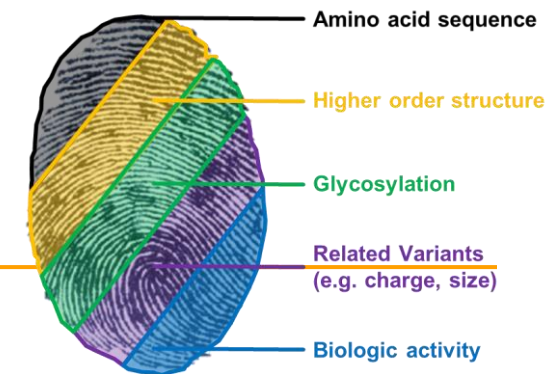
Glycosylation and related substances

Identical structures in comparable amounts
Differences are only acceptable if they are clinically not relevant



Biological functions

Comparable

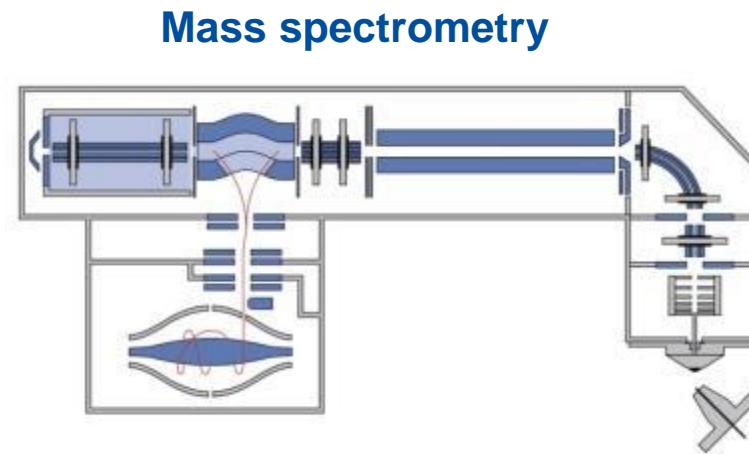


Adapted from: FDA. Guidance on Scientific Considerations in Demonstrating Biosimilarity to a Reference Product: Guidance for Industry (April 2015). <https://www.fda.gov/regulatory-information/search-fda-guidance-documents/scientific-considerations-demonstrating-biosimilarity-reference-product> (accessed 17 June 2019).

Figure adapted from McCamish M, et al. *mAbs*. 2011;3:209–17.

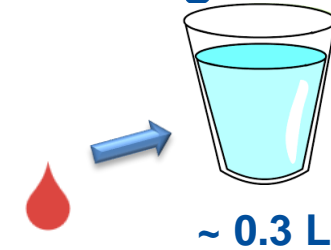
Powerful tools have evolved to allow comprehensive characterization: e.g. mass spectrometry

Year	MS-detection limit for peptides (pmol)
1990	100
1993	10
1997	1
2000	0.1
2003	0.01
2005	0.001
2008	0.0001
2011	0.00001



10-million-fold increase

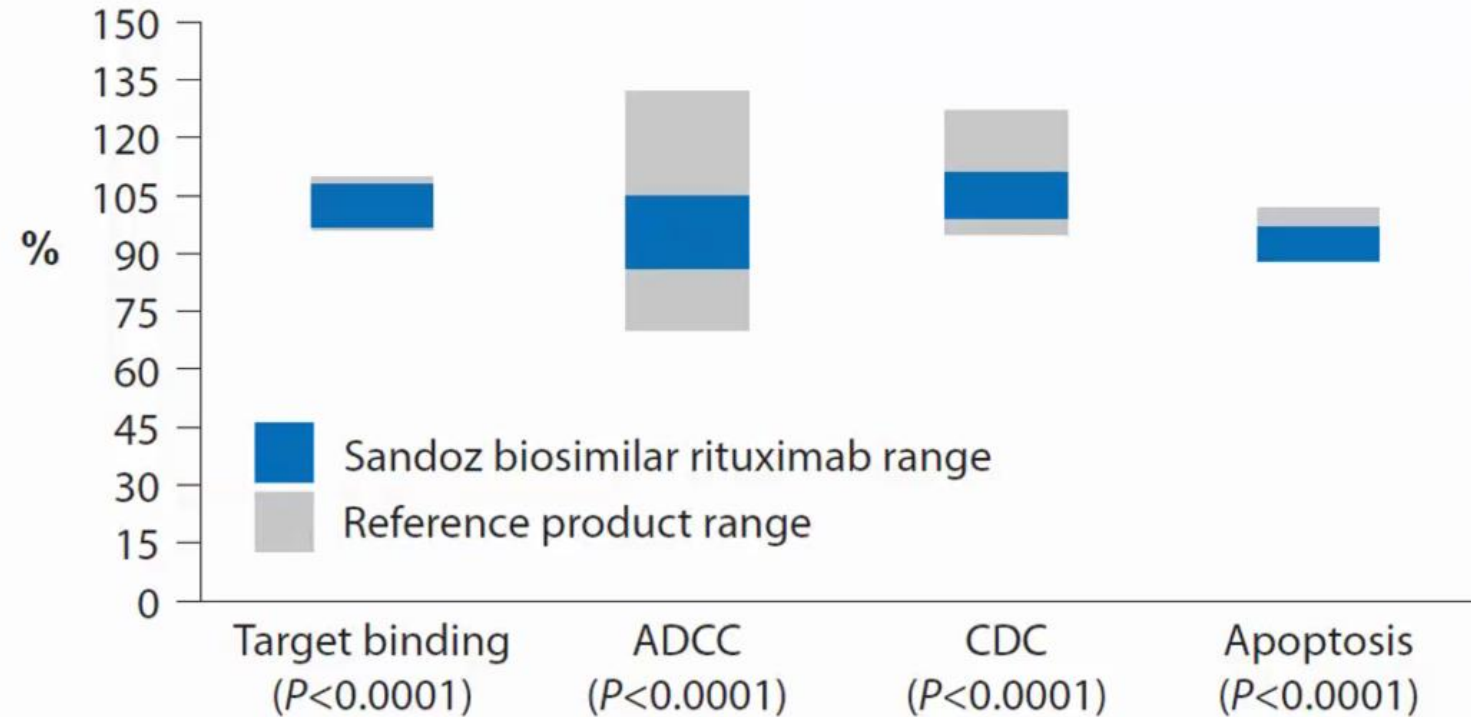
Analogue:



~ 3,000,000 L

van Duijn E 2010. J Am Soc Mass Spectrom;21(6):971-8.
Adapted from Mire-Sluis T 2012, CASSS (Mass Spec) [online].
Available: http://c.ymcdn.com/sites/www.casss.org/resource/resmgr/Mass_Spec_Speaker_Slides/2012_MS_Mire-SluisTony.pdf
[accessed at March 23rd, 2016].

Biological characterisation of Sandoz Rituximab



- Potency bioassays designed to give quantitative results
- The Sandoz biosimilar rituximab is functionally indistinguishable from its reference product

The reference product range reflects the minimum and maximum value of 59 batches for the ADCC, 62 batches for the CDC bioassay, 48 batches for target binding and 7 batches for the apoptosis bioassay, which was developed later. The Sandoz biosimilar rituximab range reflects the minimum and maximum value of 11 clinic batches for binding, ADCC and CDC and 5 batches for the apoptosis assay

*Assessed using the two-sided test procedure (TOST) with bioequivalence limits of 0.8–1.25

Visser et al. BioDrugs 2013;27:495–507. ADCC, antibody-dependent cellular cytotoxicity; CDC, complement-dependent cytotoxicity;

First 2 Rituximab Biosimilars approved by EMA

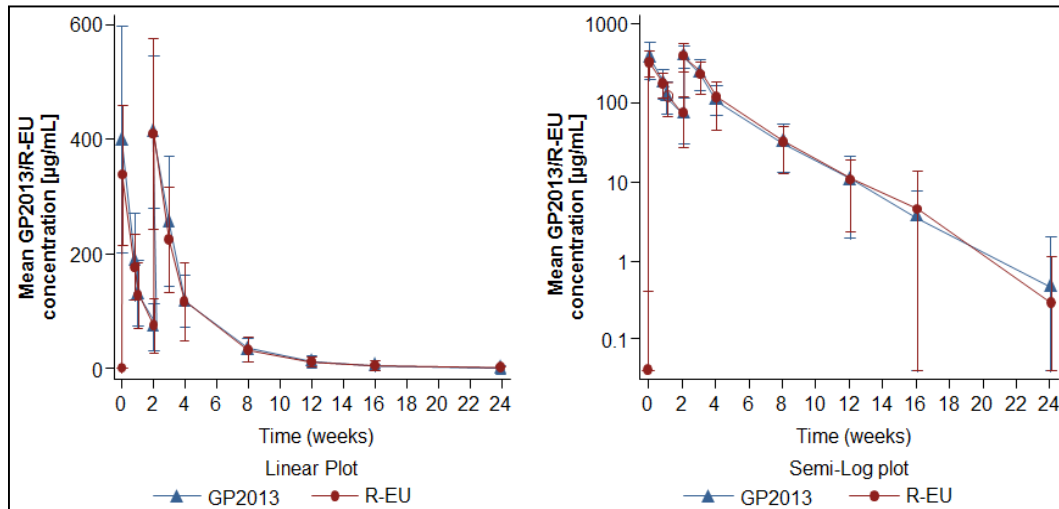
Sandoz rituximab (1054 patients)

Study	Design	Indication	Primary endpoint	N	Status
JP-trial	Phase I Open-label Single-arm	Indolent LTB NHL	Safety and PK of SDZ-RTX	6	Completed NCT01933516
ASSIST- RA	Phase II RCT (1:1:1) Double-blind	RA	PK equivalence between SDZ-RTX and Ref-RTX	312	Completed Published ¹
ASSIST- FL	Phase III RCT (1:1) Double-blind	Advanced FL	Therapeutic equivalence between SDZ-RTX and Ref-RTX-EU	629	Study ongoing Published ²
ASSIST- RT	Phase III RCT (1:1) Double-Blind	RA	Safety and immunogenicity	107	Completed Published ³

CT-P10 (982 patients)

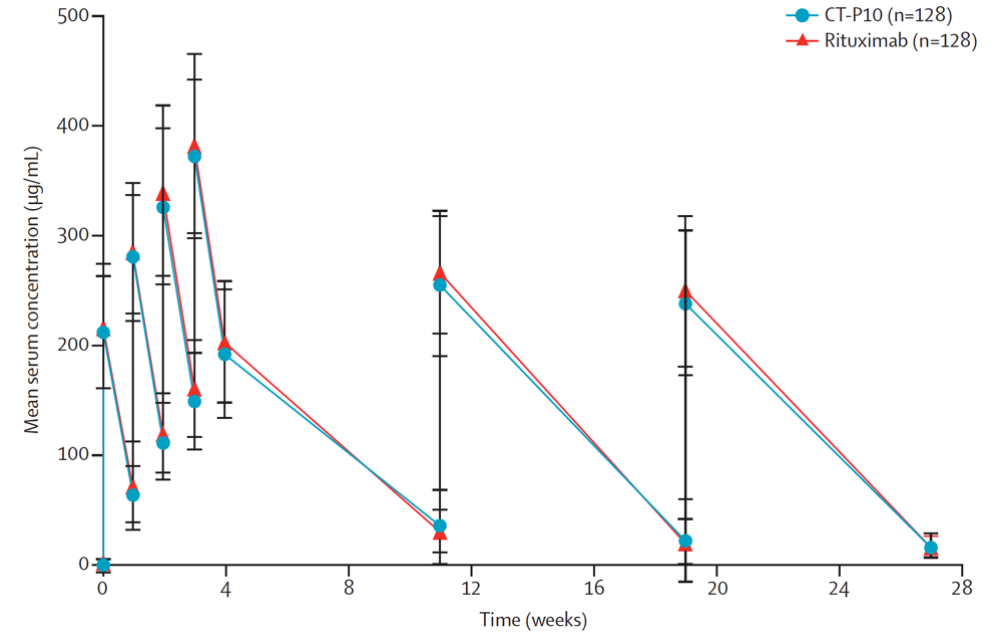
Study	Design	Indication	Primary endpoint	N	Status
1.1	Phase I RCT (2:1) Double-blind	RA	PK equivalence between CT-P10 and Ref-RTX	154	Completed Published ^{4,5}
1.3 (1.1 follow- on study)	Phase I Open-label Single-arm	RA	Long-term efficacy and safety of CT-P10	58	Completed Published ⁶
1.2	Phase I Open-label Single-arm	DLBCL	Initial evidence of CT-P10 safety	N/A	Terminated recruitment difficulties ^{7,8}
3.2	Phase III RCT (1:1:1) Double-blind	RA	PK and therapeutic equivalence between CT-P10 and Ref-RTX	372	Study ongoing Published ⁹
3.3	Phase I/III RCT (1:1) Double-blind	Advanced FL	PK equivalence and therapeutic non-inferiority between CT-P10 and Ref-RTX-US	140	Study ongoing Published ¹⁰
3.4	Phase III RCT (1:1) Double-Blind	LTB FL	Therapeutic equivalence between CT-P10 and Ref-RTX	258	Recruiting ¹¹

Pharmacokinetics - ($AUC_{(0-inf)}$)- (PAS)



Smolen J et al., Ann Rh Dis. 2017

CT-P10 3.4 FL



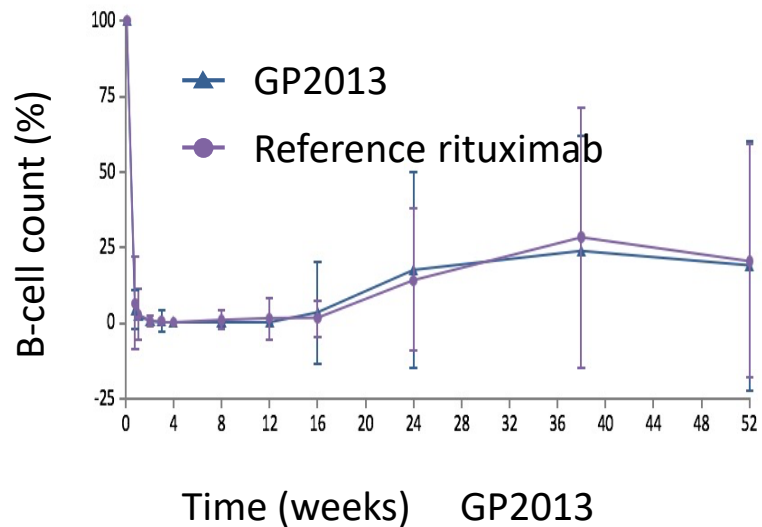
Ogura et al Lancet Haematol 2018

Pharmacodynamics - peripheral B cell depletion

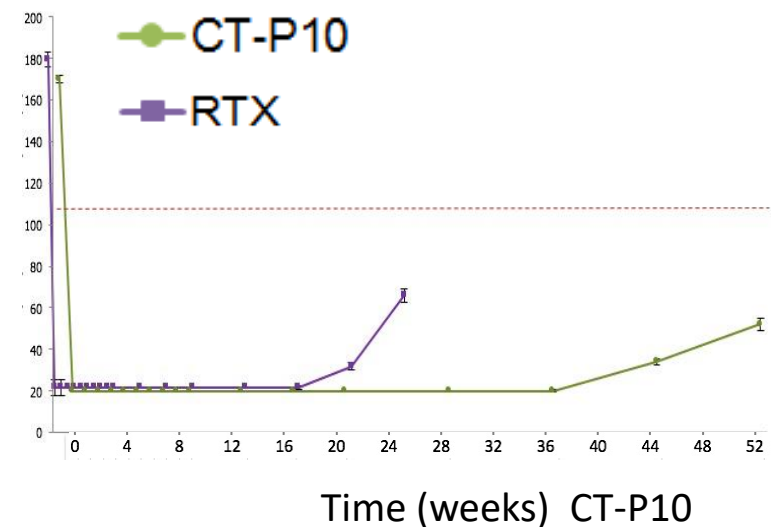


CT-P10 3.2 RA

**Geometric mean ratio in AUEC_{0-14d}
1.019 (95% CI: 0.997, 1.042)**



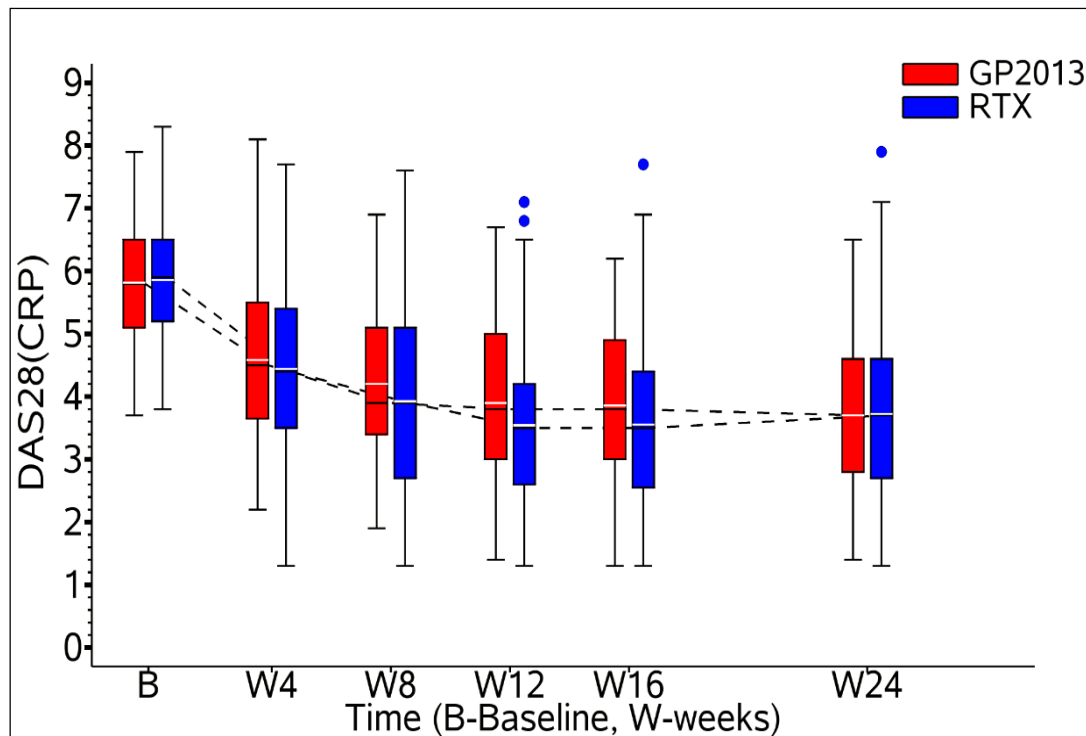
**Median (\pm SE) B-cell Kinetics
(cells/ μ L)**



Efficacy DAS (Disease Activity Score)



CT-P10 3.2 RA



Parameters	n	Adjusted Mean (SE)	Estimate of Treatment Difference (95% CI)
DAS28 (CRP) – Efficacy Primary endpoint			
CT-P10	139	-2.14 (0.177)	-0.29 -0.05 0.20
US/EU-RTX	196	-2.09 (0.176)	
DAS28 (ESR)			
CT-P10	140	-2.41 (0.182)	-0.31 -0.06 0.19
US/EU-RTX	196	-2.35 (0.182)	

GP13-302 clinical trial assessing AE in RA patients treated previously with originator Rituximab

	GP 2013 (N)	MabThera (N)	Total (N)
No of treated patients	53	54	107
Anaphylactic Reactions	0	1	1
Hypersensitivity Reactions	5	6	11
Immunogenicity	0	1	1
Infusion-Related Reactions	6	10	16
SAE	0	4	4
AE	19	21	40

Study rationale in FL

- Studies were **designed to confirm non-inferior clinical effectiveness** of biosimilar as compared to originator rituximab in a sensitive population
- **Follicular lymphoma** was chosen as the most appropriate indication as the disease **has a more homogeneous nature** amongst the approved oncology indications of rituximab
- Further, the combination **R-CVP was considered the most sensitive treatment option**, as rituximab had shown the largest additive treatment effect to a chemotherapy backbone treatment in the combination with CVP
- Immunochemotherapy with Rituximab **remains the current standard of care** for previously untreated patients , the combination regimen increases the **RR** and prolongs both PFS and **OS**

Jurczak W, et al. Lancet Haematol 2017

Coiffier B ,et al. Lancet Haematol 2017

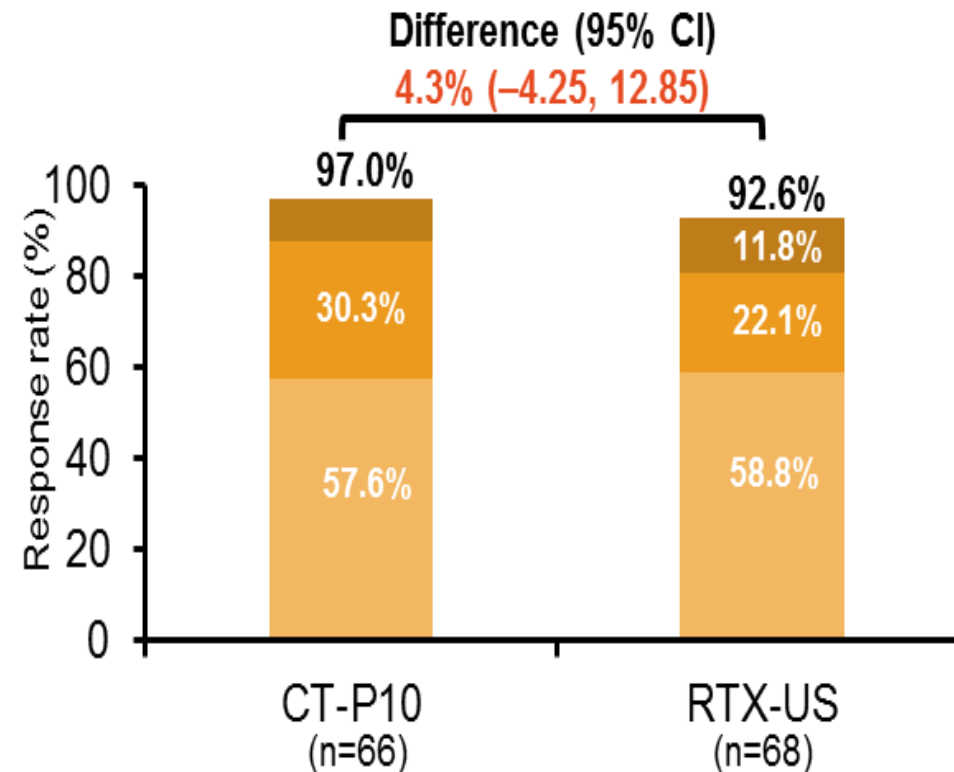
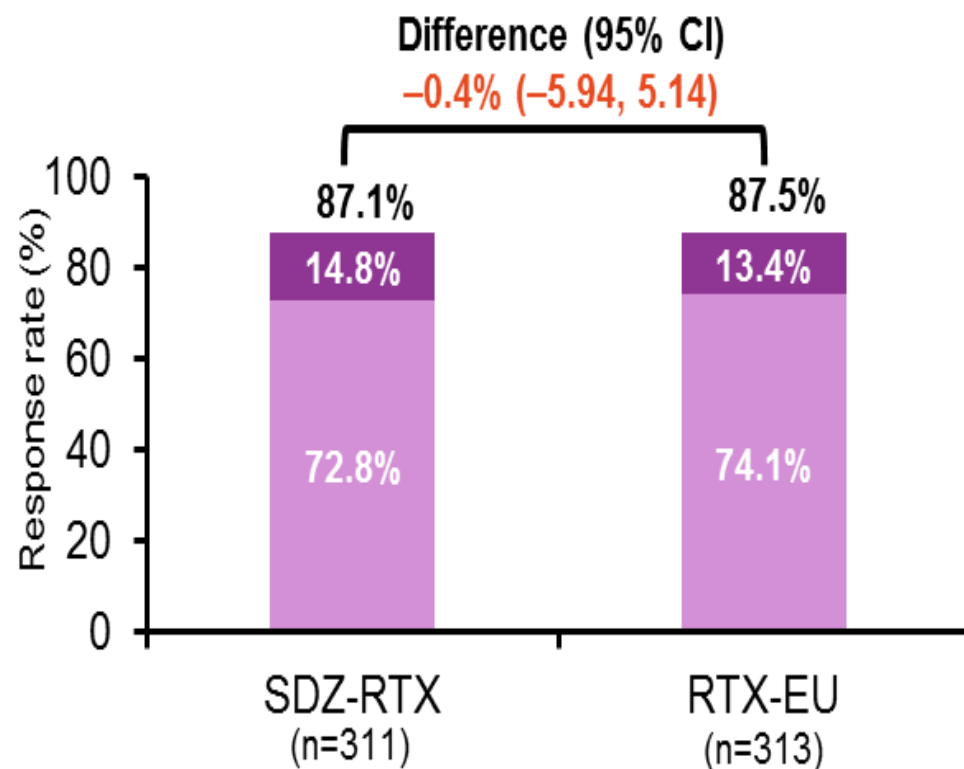
Comparison of study design – phase III studies in advanced FL

	ASSIST-FL ¹ Phase III	CT-P10 3.3 ² Phase III
Number of patients randomized	N=627	N=140 (N=121 in part 1)
Patient characteristics	<ul style="list-style-type: none"> Advanced FL (Ann Arbor stage III–IV) WHO grade 1-3a (confirmed by central pathological testing) 	<ul style="list-style-type: none"> Advanced FL (Ann Arbor stage III–IV) WHO grade 1-3a (based on local laboratory review)
	R-CVP (8 x 3-week cycles)	R-CVP (8 x 3-week cycles)
	IV cyclophosphamide (750 g/m ²) on Day 1	IV cyclophosphamide (750 g/m ²) on Day 1
Induction therapy	IV vincristine (1.4 mg/m ²) on Day 1	IV vincristine (1.4 mg/m ²) on Day 1
	Oral prednisone (100 mg) on Days 1–5	Oral prednisone/prednisolone (40 mg/m ²) on Days 1–5
	IV SDZ-RTX or Ref-RTX-EU (375 mg/m ²) on Day 1	IV CT-P10 or Ref-RTX-US (375 mg/m ²) on Day 1
Maintenance therapy	IV SDZ-RTX or Ref-RTX-EU (375 mg/m ²) Every 3 months for 2 years (every 2 months in Italy)	IV CT-P10 or Ref-RTX-US (375 mg/m ²) Every 2 months for 2 years
Primary objective(s)	<ul style="list-style-type: none"> To demonstrate equivalent efficacy between SDZ-RTX and Ref-RTX-EU in terms of centrally assessed overall response (CR+PR) at 24 weeks 	<ul style="list-style-type: none"> Part 1 - To demonstrate PK equivalence between CT-P10 and Ref-RTX-US in terms of AUC_{tau} and C_{maxSS} over induction Cycle 4 (Weeks 9–12) Part 2 - To demonstrate non-inferior efficacy of CT-P10 compared with Ref-RTX-US in terms of centrally assessed overall response (CR+CRu+PR) at 24 weeks
Secondary objectives	PK: C _{max} , C _{trough} , AUC _{0–21d} , AUC _{all} PD: Median B-cell count, AUEC Efficacy: PFS, OS Safety and immunogenicity	PK: C _{max} , C _{trough} , C _{av} , T _{max} , V _{SS} , T _{1/2} , MRT, PTF PD: Median B-cell count Efficacy: PFS, TTP, TTF, DFS, OS Safety and immunogenicity

Patient demographics and baseline characteristics - phase III studies in advanced FL

		ASSIST-FL ¹ (N=627)		CT-P10 3.3 ² (N=140)	
		SDZ-RTX (N=312)	Ref-RTX-EU (N=315)	CT-P10 (n=70)	Ref-RTX-US (N=70)
Age, years		57.5 (SD: 11.86)	56.4 (SD: 11.72)	57.0 (IQR: 45–66)	58.5 (IQR: 47–66)
Gender – female, n (%)		181 (58)	169 (54)	40 (57)	37 (53)
FLIPI score, n (%)	0-1	30 (10)	35 (11)	8 (11)	6 (9)
	2	106 (34)	103 (33)	25 (36)	21 (30)
	>3	176 (56)	177 (56)	37 (53)	43 (61)
ECOG performance score, n (%)	0	179 (57)	175 (56)	44 (63)	47 (67)
	1	125 (40)	123 (39)	25 (36)	22 (31)
	2	5 (2)	13 (4)	1 (1)	1 (1)
	Missing	3 (1)	4 (1)	0	0
Bulky disease (tumour > 7cm), n (%)		44 (14)	56 (18)	11 (16)	14 (20)

Primary efficacy results – phase III studies in advanced FL



Safety and immunogenicity results - phase III studies in advanced FL

	ASSIST-FL ¹ (N=627)		CT-P10 3.3 ² (N=140)	
	SDZ-RTX (N=312)	Ref-RTX-EU (N=315)	CT-P10 (N=70)	Ref-RTX-US (N=70)
Any adverse event (AE)	289 (92.6)	288 (91.4)	58 (82.9)	56 (80.0)
Grade 3 neutropenia	48 (15.4)	51 (16.2)	15 (21)	7 (10)
Serious AE	71 (22.8)	63 (20.0)	16 (22.9)	9 (12.9)
Infusion-related reaction	41 (13.1)	37 (11.7)	16 (22.9)	17 (24.3)
Deaths	4 (1.3)	7 (2.2)	1 (1.4)	0
Anti-drug antibodies	5/268 (2)	3/283 (1)	3 (4)	2 (3)

Rituximab Biosimilars approved by EMA

Product name	Manufacturer	Therapeutic area	Authorization date
Blitzima	Celltrion	NHL	13 Jul 2017
Rixathon	Sandoz	CLL, NHL Microscopic polyangiitis, RA, Wegener granulomatosis	15 Jun 2017
Riximyo	Sandoz	CLL, NHL Microscopic polyangiitis, RA, Wegener granulomatosis	15 Jun 2017
Ruxience	Pfizer	CLL, NHL, Granulomatosis with polyangiitis, Microscopic polyangiitis, RA, Pemphigus vulgaris	1 Apr 2020
Truxima	Celltrion	CLL, NHL, Granulomatosis with polyangiitis, Microscopic polyangiitis, RA	17 Feb 2017

Rituximab Biosimilar / Company	Published supporting data						Approved/status
	Physico-chemical	Functional	Pre-clinical data	Clinical data			
				Indolent NHL/FL	DLBCL	RA	

Biosimilars (approved by EMA or FDA)

GP2013	Sandoz (Germany)	✓	✓	✓	✓	✗	✓	Europe (2017)
CT-P10	Celltrion (S. Korea)	✓	✓	✗	✓	✗	✓	Europe (2017); US (2019)
PF-05280586	Pfizer (US)	✓	✓	✓	✓	✗	✓	Europe (2020)

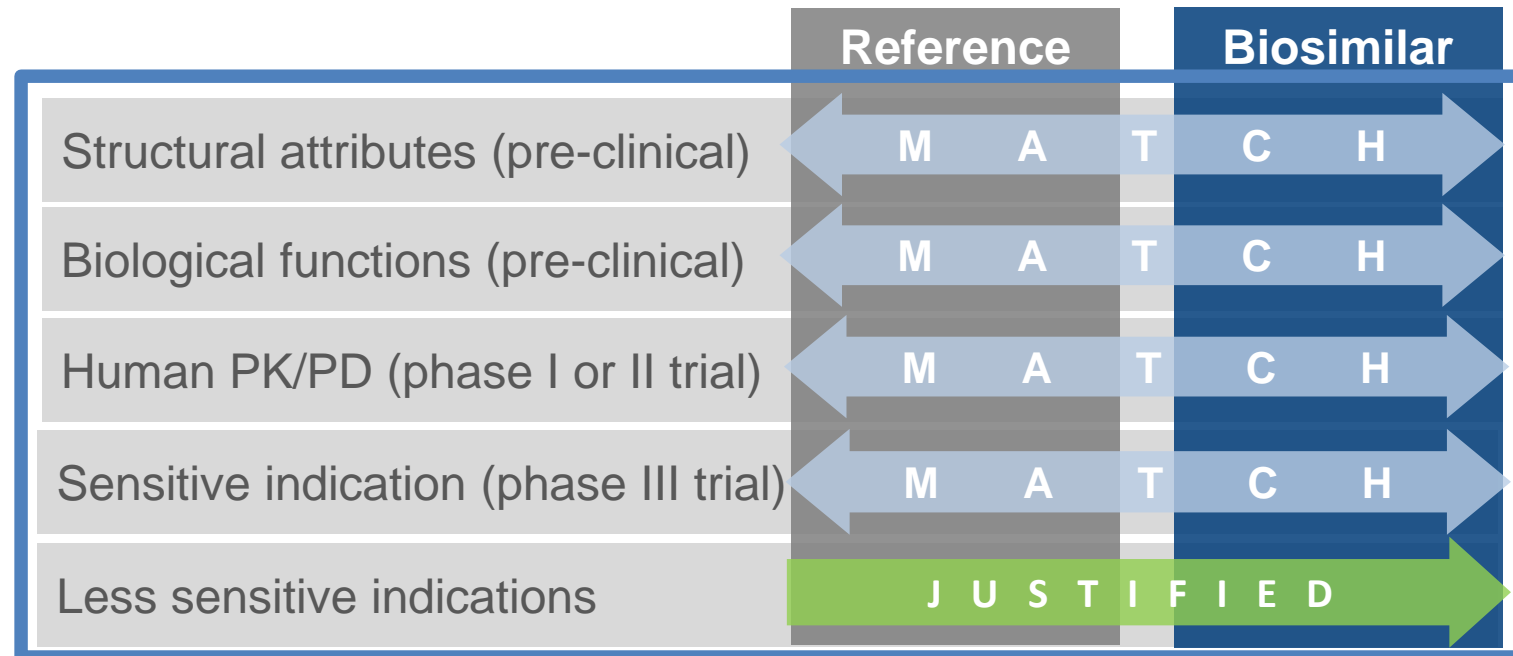
Biosimilars but under clinical development (not yet approved by the EMA or FDA)

RTXM83	mAbxience (Spain)	✓	✓	✓	✗	✓	✗	Phase III (approved in Brazil)
ABP 798	Amgen (US)	✓	✓	✗	✗	✗	✗	Phase III
Mabion CD20	Mabion (Poland)	✗	✗	✗	✗	✗	✗	Submitted to EMA (2018)
SAIT101	Archigen (UK)	✗	✗	✗	✗	✗	✗	Phase III

Biomimics (distributed in some countries, but not approved to the regulatory standards of EMA or FDA)

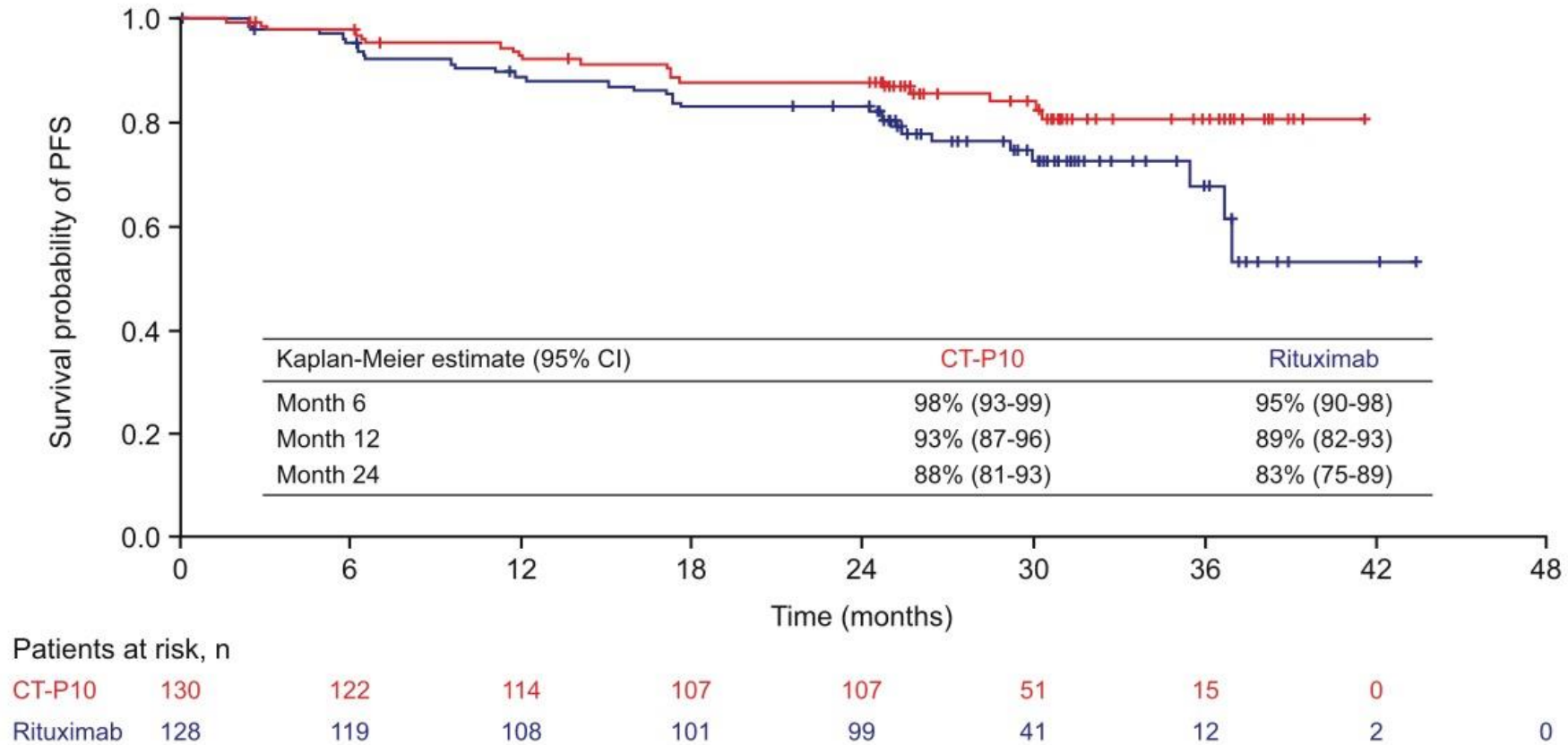
BCD-020	Biocad (Russia)	✗	✗	✗	✓	✗	✓	Russia (2014) [†]
Reditux	Dr. Reddy's (India)	✗	✗	✗	✗	✓	✗	India (2007) [‡]

Extrapolation is based on the entire similarity exercise



PD, pharmacodynamics; PK, pharmacokinetics
Kurki P, et al. J Crohns Colitis 2014;8:258; Weise M, et al. Blood 2014;124:3191-6; Weise M, et al. Blood 2012;120:5111-17;
Sandoz-generated/owned figure (November 18 2014).

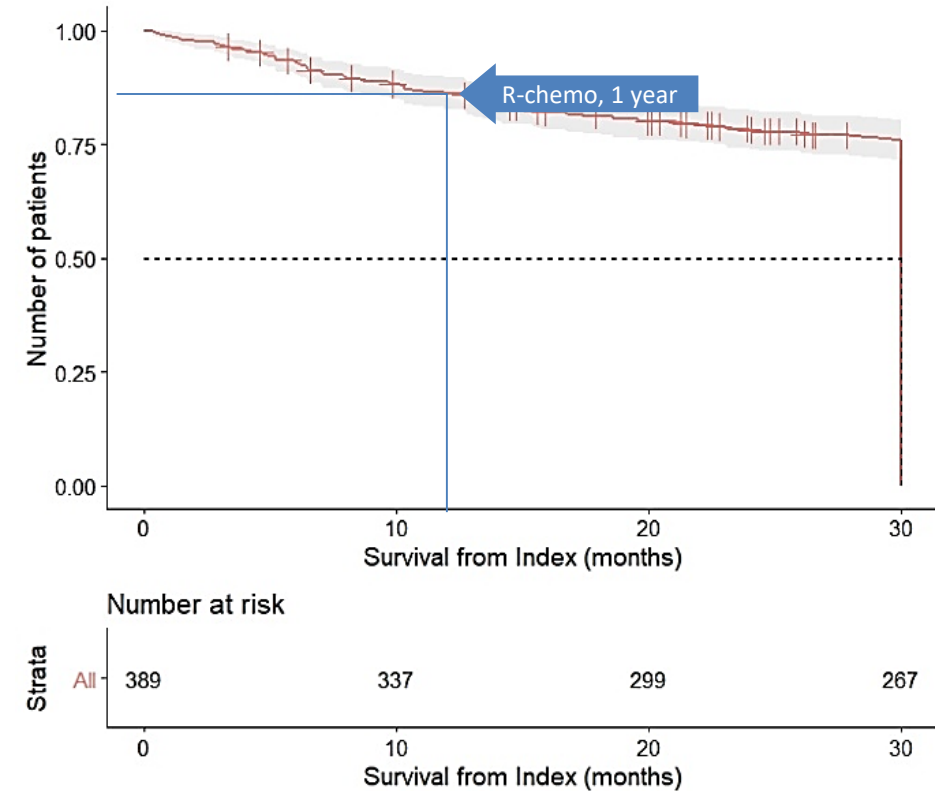
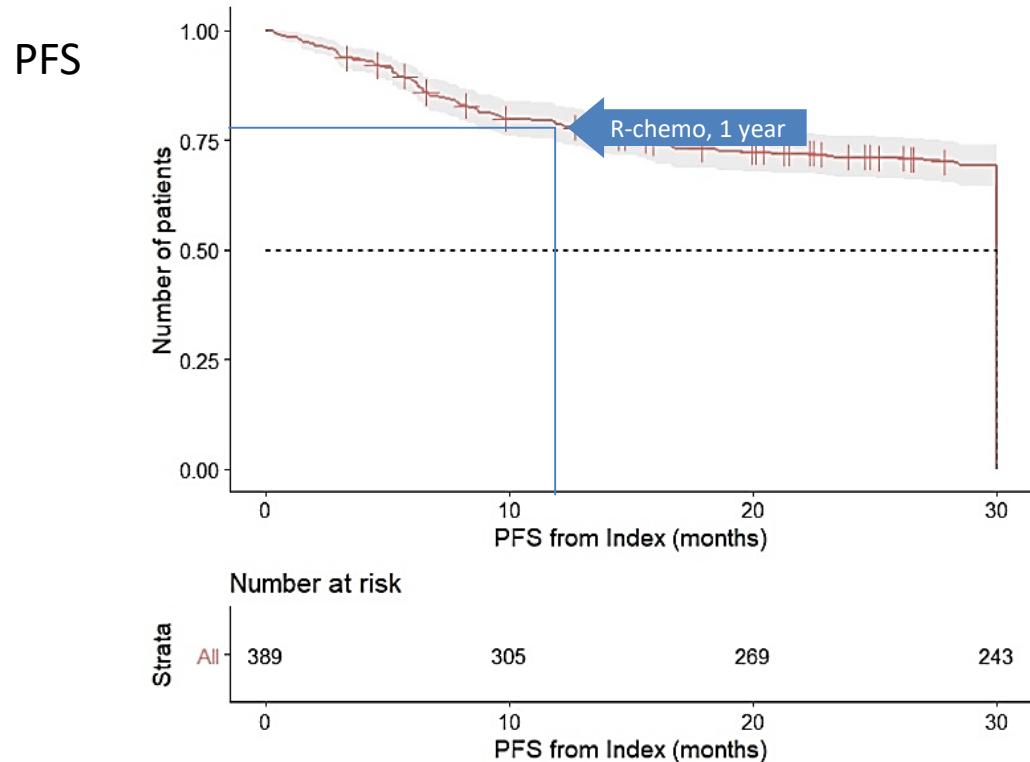
CT-P10 vs Rituximab in Untreated Low-Tumor-Burden FL



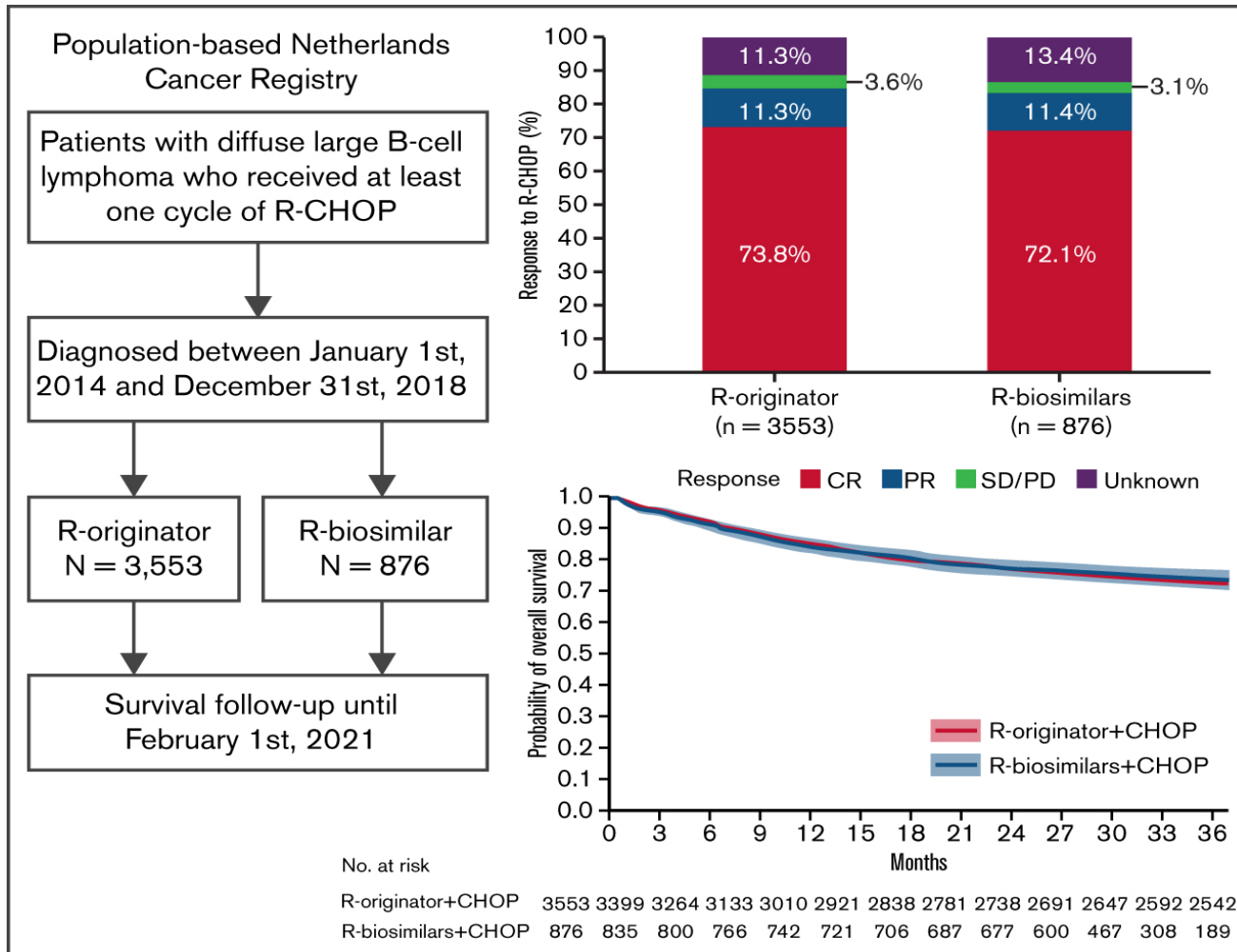
CT-P10 vs Rituximab in Untreated Low-Tumor-Burden FL

	CT-P10 (n = 130)	Rituximab (n = 128)
Total number of TEAEs	593	591
Patients with ≥ 1 TEAE	114 (88)	104 (81)
Study drug-related	74 (57)	64 (50)
Patients with ≥ 1 TEAE due to infections and infestations	59 (45)	53 (41)
Study drug-related	21 (16)	15 (12)
Patients with ≥ 1 TEAE leading to permanent study drug discontinuation	9 (7)	2 (2)
Study drug-related	3 (2)	2 (2)
Patients with ≥ 1 TEAE due to IRRs	42 (32)	39 (30)
Patients with ≥ 1 TEAE due to PML	0	0
Patients with ≥ 1 TESAE	14 (11)	14 (11)
Study drug-related	3 (2)	4 (3)

DLBCL patients treated with CT-P10 as part of their standard clinical care in five European countries



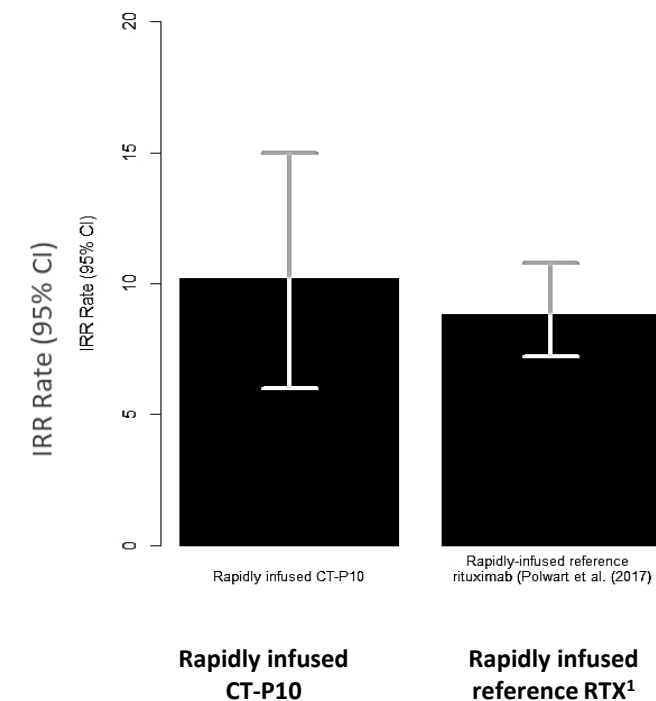
Impact of rituximab biosimilars on OS in DLBCL



A Dutch population-based study

Rapid Infusion Study of Rituximab Biosimilar

IRR rate	RAPID	Polwart et al., 2017 ¹
IRR rate (%)	10.2	8.8
95% CI	6 – 15%	7.2 – 10.8%
p-value	Reference	0.45
Summary statistics		
Study type	PASS	Meta-analysis
n	196	2,472
Patients	NHL, CLL	Haematological malignancies



Conclusions:

- **Rituximab biosimilars are good quality MoAb** with a safety and efficacy profile identical to their originator
- Their similarity to Rituximab was determined by extensive pre-clinical analyses, and finally confirmed by clinical trials, with **over 3000 participating patients**
- **Biosimilar for Biobetter:** over 500 millions Euro saved every year in Europe, after introducing Rituximab biosimilars, allows to finance the innovation found



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